

## Material - EN 10083-3 1.7213

## Standard Specification for Mild Steel Alloys Bar and Rod

Group - Ferrous Mild Steel Alloys

Sub Group - EN 10083-3 1.7213 Mild Steel Alloys Bar and Rod

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Bar and Rod

| Chemical Composition |      |               | Heat Treatment   |                         |
|----------------------|------|---------------|--|-------------------------|
| Carbon               | C %  | 0.220 - 0.290 | As Raw or Annealing or Normalizing or Hardening and<br>Tempering |                         |
| Silicon              | Si % | 0.400 max.    |  |                         |
| Manganese            | Mn % | 0.600 - 0.900 |  | lizing or Hardoning and |
| Phosphorus           | Р%   | 0.025 max.    |  | e e                     |
| Sulphur              | S %  | 0.020 - 0.040 |  |                         |
| Chromium             | Cr % | 0.900 - 1.200 |  |                         |
| Molybdenum           | Mo % | 0.150 - 0.300 |  |                         |
| Iron                 | Fe % | Balance       |  |                         |
| -                    | -    | -             | Mechanical Properties  |                         |
| -                    | -    | -             | Tensile Strength in Mpa  | 650 - 800               |
| -                    | -    | -             | Yield Strength in Mpa  | 400 min.                |
| -                    | -    | -             | Elongation in %  | 16 - 60                 |
| -                    | -    | -             | Reduction of Area in %   | -                       |
| -                    | -    | -             | Hardn <mark>ess in BH</mark> N                                   | As Per HT               |
| -                    | -    | -             | Impac <mark>t in Joule</mark>                                    | 45 J @ RT               |

| Cross Reference Table |          |                |                              |  |
|-----------------------|----------|----------------|------------------------------|--|
| Material              | Standard | Country        | Grade Belong to the Industry |  |
| 25CrMo4               | EN       | European Union | Bar and Rod                  |  |
| 1.7218                | EN       | European Union | Bar and Rod                  |  |
| 25CrMoS4              | EN       | European Union | Bar and Rod                  |  |
| 25 CrMo 4 E           | ISO      | International  | Bar and Rod                  |  |
| 25 CrMo 4 E           | JIS      | Japan          | Bar and Rod                  |  |
| 1.7221                | SFS      | Finland        | Bar and Rod                  |  |
| 25CrMoS4              | SFS      | Finland        | Bar and Rod                  |  |

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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